

\_\_\_\_\_

Page 1

**Accept**

\_\_\_\_\_

**Setup Start**

**Stop**

**Cust Item ID:**[illegible]

**Customer:**

**Reference:**

**Approvals:**

**Process Plan:** MF

Date: 10-3-3

### Tooling:

Date:

Run Start

**QC:**

**Date:**

**SPC (Y/N):**

**Date:**

**Stop**

**Insp.  
Stamp**

Revision Nbr

D4019

A

100

0.00

**Large Fab**

## Memo

0.00

## Large Fab

- 1- Cut tube as per dwg D4019
- 2- remove identification marks and deburr

110

QC5- Inspect part completeness to step on W/O

0.00

QC

## Memo

0.00

## Quality Control

120

Identify as per dwg & Stock Location: Box 2

0.00

### Packaging

## Memo

0.00

## Packaging

**Work Order ID 57296**

Wednesday, March 31, 2010 3:42:35 PM

Page 2

Item ID: D4019-3

Accept

Setup Start

Revision ID:

Stop

Item Name: Rib

Start Date: 3/31/2010 Start Qty: 6.00

Cust Item ID:

Required Date: 4/5/2010 Req'd Qty: 6.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/04/06 *[Signature]*  
PL 10-4-5  
⑥

# Picklist Print

Wednesday, March 31, 2010 3:42:34 PM

Page 1  
T

Work Order ID: 57296



Parent Item: D4019-3



Parent Item Name: Rib

Start Date: 3/31/2010

Required Date: 4/5/2010

Comments: IPP RevA: new issue DD 10.01.25 verified by:EC  
per dwg revA 10.03.15 verified by:EC

IPP Rev:B as

Start Qty: 6.00

Required Qty: 6.00

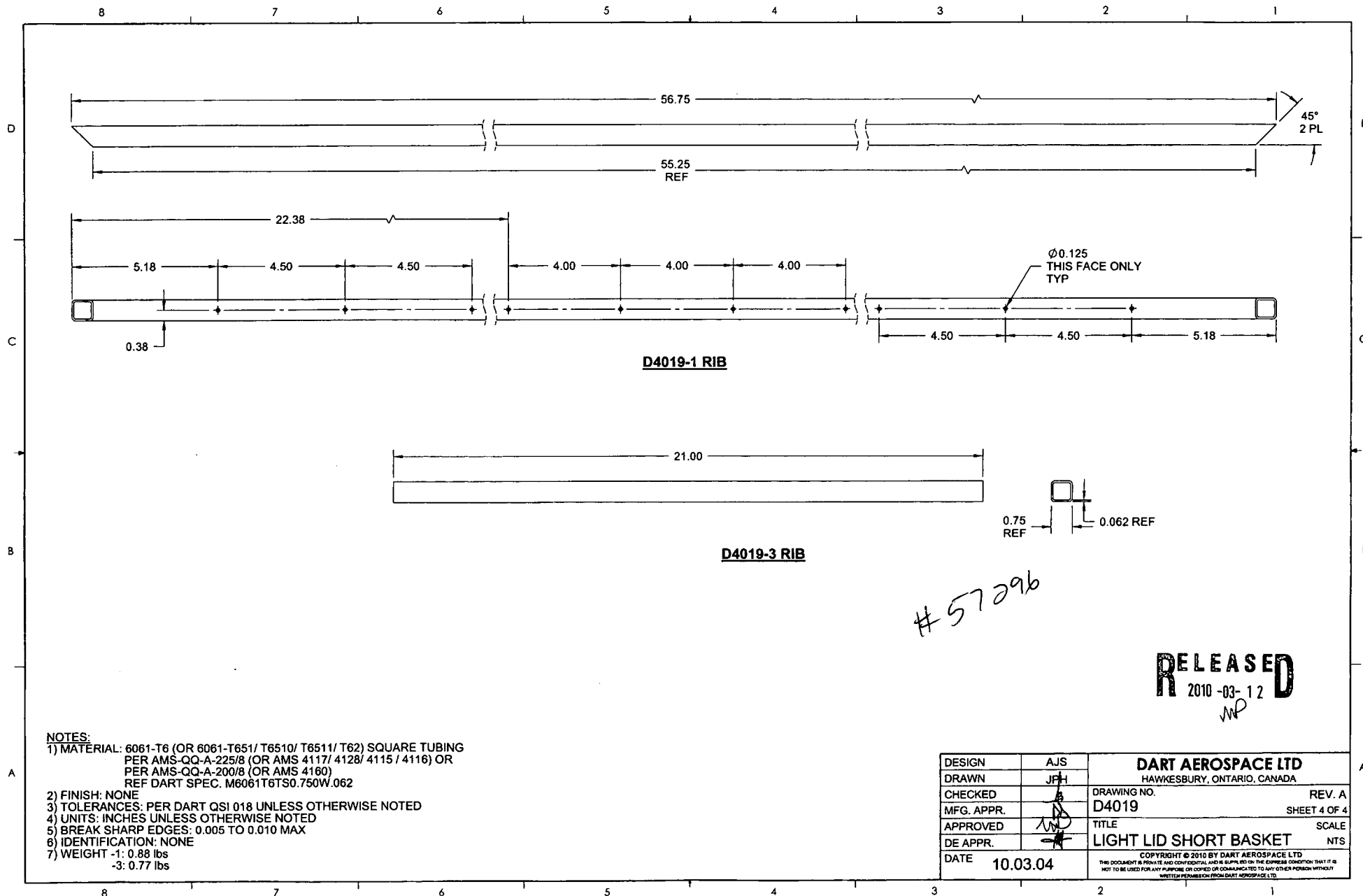
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M6061T6TS0.750W.06 2		Purchased	No			100	f	165.1568	11.0526			



6061-T6 SQ Tube .75 x .75 x .062W

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT06	165.1568	
103069 ✓	51.0968	
104422	69.75	
16441	10.31	
9671	34	

m.k  
11.0526 10/04/02



**NOTES:**

- 1) MATERIAL: 6061-T6 (OR 6061-T651/ T6510/ T6511/ T62) SQUARE TUBING  
PER AMS-QQ-A-225/8 (OR AMS 4117/ 4128/ 4115 / 4116) OR  
PER AMS-QQ-A-200/8 (OR AMS 4160)  
REF DART SPEC. M6061T6TS0.750W.062
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT -1: 0.88 lbs  
-3: 0.77 lbs

DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4019	SHEET 4 OF 4
APPROVED		TITLE	SCALE
DE APPR.		LIGHT LID SHORT BASKET	NTS
DATE	10.03.04	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	